



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4095-043
Job Sheet 175714



Part No: D4095-043

Job Qty: 12 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/20/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2,5,6,9 IPP Rev:A new issue DD 10.04.26 verified by:EC IPP REV:B 15.10.29
AUTOMATED WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	12 pcs	4/19/18	4/19/18	0.00	4.31	Waterjet1		SC 18/04/18
110	QC	12 pcs	4/19/18	4/19/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/18
120	QC	12 pcs	4/19/18	4/19/18	0.00	0.00	QC8-4		38
130	Brake NC	12 pcs	4/19/18	4/19/18	0.00	2.68	Brake NC 1		38
140	QC	12 pcs	4/19/18	4/19/18	0.00	0.00	QC5		38
150	Autoweld 1	12 pcs	4/19/18	4/19/18	0.00	12.00	Automated welding		7/30 9-89
160	QC	12 pcs	4/19/18	4/19/18	0.00	0.00	QC10		62
170	QC	12 pcs	4/19/18	4/19/18	0.00	0.00	QC5		62
180	HandFinish	12 pcs	4/20/18	4/20/18	0.00	0.57	HandFinish4		JMD 17/06/2018
190	QC	12 pcs	4/20/18	4/20/18	0.00	0.00	QC3		38
200	Packaging	12 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		MC 9-88-8-1C
210	QC21-SA	12 Ea	4/20/18	4/20/18	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per Dwg (D4095-3)

Descriptions: 130 - 1- bend section C-C first

140 - Ensure joggle as per dwg D4095

150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG002

DAS

21

9-89

180679

138854
4/19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	27.3000 sf (2.275 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	27	236	0



Container No: S059995



Part: D4095 - 043

Job No: 175714

Serial No/Batch: S059995

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/11/18

52
096

52
096

52
096
52
096
52
096

